



PRODUCT DATA

ACR-A-LAC™
100% Acrylic Gloss Enamel
330-series

Acrylic Emulsion

PRODUCT DESCRIPTION
TYPICAL USES
PRODUCT ADVANTAGES
COLORS
GLOSS
PHYSICAL CONSTANTS
APPLICATION
SHIPPING & STORAGE

A premium quality, 100% acrylic, high gloss latex coating for general purpose interior and exterior use. Lead and chromate free. Low VOC.

For industrial, commercial and residential use on weather exposed surfaces of concrete, masonry, wood, properly prepared metal, stucco, aluminum or brick. For homes, condominiums, apartments, warehouses, commercial building, factories and chemical plants. Use on structural steel, machinery, piping, storage tank exteriors, power plant equipment, etc.

ACR-A-LAC™ 100% Acrylic Gloss Enamel 330-series offers excellent protection in exposures including mild industrial and marine environments. *Excellent adhesion and flexibility. *Excellent color and gloss retention, blister resistance, alkali resistance, and mild chemical resistance. *Can be applied over many previous finishes such as alkyd, latex, epoxy ester, vinyl or chlorinated rubber. *Easy to apply, low odor and fast drying. *Lead and chromate free. *Low VOC.

Available in 22 standard colors as shown on color card and a wide range of colors produced from tint bases using the Color Studio System. Refer to Color Studio System for color selection.

High Gloss

Nonvolatile -	By weight - 46.7 ± 1.0% Average*
	By volume - 36.6 ± 1.0% Average*
VOC (Calculated) - (excluding water)	<1.09 lbs./gal. * <130 grams/liter *
Flash Point -	>250°F (Setaflash)
Weight per gallon -	10.1 ± 0.2 lbs. * *Varies with color.

Recommended Film Thickness - 2.0 mils dry, 5.5 mils wet

Theoretical Coverage @ 2.0 mils dry - 293 sq. ft./gal.

Method - Brush, roll, conventional and airless spray

Thinner - Water

Dry time @ 75°F -	To touch	-	1 hour
	To handle	-	4 hours
	To recoat	-	4 hours

Consists of -	1 Gallon Unit	5 Gallon Unit
Unit Shipping Weight	12 lbs.	56 lbs.

Shelf Life - 12 months minimum from date of manufacture when maintained in protected storage @ 40-100°F (subject to reinspection thereafter).

APPLICATION INSTRUCTIONS

Consult your Mobile Paint Representative for the protective coating system best suited for your requirements.

Limitations: Apply in good weather when air and surface temperature are above 50°F and surface temperature is at least 5°F above the dew point. For optimum application properties, material should be between 70° to 100°F prior to mixing and application. Maintain unmixed material in closed containers in protected storage at 40 - 100°F. Do not apply to uncured wood. May be applied to damp but not wet surfaces. Do not apply late in the afternoon or when there is a threat of rain or moisture condensing on the uncured paint. Do not apply in direct sun or on hot surfaces.

Surface Preparation - Good surface preparation is essential to a satisfactory coating system. Trapped internal moisture is the main cause of blistering paint. Vent problem areas prior to painting. Surfaces to be coated should be clean and dry. Remove all dirt, dust, oil, grease, mildew, rust, loose or cracked paint or other contamination. Remove mildew by scrubbing with a solution of 3 tablespoons of non-ammoniated dry household laundry detergent and 1 quart hypochlorite bleach in 1 gallon of warm water. Protective gloves, clothing and goggles should be worn when using this solution to avoid skin and eye irritation. Quickly wash off any of the solution that touches your skin. After scrubbing, rinse thoroughly with water and allow to dry.

New or Unfinished Surfaces - Wood: Remove sap with mineral spirits. Spot prime nail heads, side joints, etc. prior to caulking. Allow caulk to dry thoroughly before painting. Spot prime knots. Make sure that exposed end grain is well primed. Sand rough areas. Prime with WEATHER-TITE™ Universal Latex Primer 6-6. **Ferrous Metal:** Remove rust and prime with RUS-KIL® Primer or ACR-A-LAC™ Primer. May also be applied over inorganic zinc primers. Consult your BLP Representative for specific requirements. **Galvanized Metal:** Remove oil with mineral spirits. Prime with WEATHER-TITE™ Universal Latex Primer 6-6 or self prime. **Masonry:** Must be fully cured, dry and clean. Allow a minimum of 30 days cure time. If surface is chalky, power wash to remove chalk and prime with H2O Lox Chalk™ 74-45. If surface is sound without chalk, prime with WEATHER-TITE™ 100% Acrylic Latex Universal Primer 6-6. Porous concrete block should be coated with Bloc-Seal 19-10 or Bloc-Fil™ 60-7 to fill the pores. **Aluminum:** Clean and etch with phosphoric acid based cleaning solution or Luma Brite™. Rinse well and allow to dry. Prime with ACR-A-LAC® Primer or self prime. **Aluminum Siding:** Scrub with a mixture of household detergent and water. Rinse clean with water.

Previously Finished Surfaces: Repair all damaged areas. Remove loose and badly cracked paint by wire brushing, scraping, sanding or other method to provide a sound surface. Sand smooth all rough areas and feather edge areas of peeled coatings. Remove gloss from previous coatings by sanding. Spot prime all bare areas as in new work above. If doubt exists concerning compatibility of this coating with the

previous system, apply coating to a representative area (25 square feet minimum) and allow to cure and age several weeks. Then inspect for adhesion failure, wrinkling, lifting, blistering or any other sign of incompatibility. If there are no signs, coating work can proceed.

Tinting - COLOR STUDIO Tint Bases provide hundreds of color possibilities and should be used only after the addition of the proper amount of COLOR STUDIO colorant. These Tint Bases may be short filled to allow for the addition of colorant. Actual coverage will depend on the amount of colorant added and should be taken into consideration when ordering. Some colors may require more than one coat for complete hiding.

Mixing: This is a one component coating. Always mix thoroughly with a power agitator before application.

Thinning: This product is supplied at normal brushing viscosity. If thinning is necessary, thin up to 1/2 pint per gallon with water.

Application: Apply by brush, roller or conventional or airless spray. Roller application may require special care to prevent bubbling and more than one coat to obtain proper film thickness. Apply at 5.5 mils wet film thickness which will yield 2.0 mils dry film thickness.

Equipment: Brush - Use a good quality nylon brush. Roller - All purpose, good quality roller with 3/8" nap maximum. Conventional spray - For suction feed, use DeVilbiss MBC gun with E tip and needle and 30 air cap or equivalent at 40-45 psi atomizing pressure. For pressure feed, use DeVilbiss MBC gun with E tip and needle and 704 air cap or equivalent at 40-45 psi atomizing pressure and 5-8 psi fluid pressure, 3/8" ID material hose, double regulated pressure tank with oil and moisture separator. Airless Spray - Minimum of 28:1 ratio pump, .013" - .015" tip, 1/4" ID material hose.

Cleanup: Clean all equipment immediately after use with warm soapy water. Completely flush all spray equipment with this solution. Occasional flushing of spray equipment during the course of the working day helps prevent buildup and possible clogging. Final flushing of spray equipment with mineral spirits will prevent corrosion.

Safety: Safe storage, handling and use dictate that adequate health and safety precautions be observed with this product and any recommended thinners. User is specifically directed to consult the current Material Safety Data Sheet for this product as well as precautions contained on product labeling.

Notice: The technical data contained herein are true and accurate to the best of our knowledge. All products are offered and sold subject to Mobile Paint Manufacturing Company's Standard Conditions of Sale. Published technical data and instructions are subject to change without prior notice.

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LIMITED WARRANTY

The successful performance of this product is highly dependent on many factors beyond our control. Results are highly dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Mobile Paint warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within one year from date of shipment, Mobile Paint will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Mobile Paint and its affiliates **MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED.** The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.